

Work Order ID 83956

Monday, April 30, 2012 11:19:16 AM

83956Ship May 17th
Page 1

Item ID: D4273-042 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Base Assembly, RH
Start Date: 5/4/2012 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 5/24/2012 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: MUF Date: 12-04-30 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4273	D								
D4279	B								

100 Weld per dwg A/R S.S. rod Batch: M118366 0.00***100***

Large Fab

Large Fab

Memo

0.00

1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION
N-N ON PAGE 7 DWG D4273, NEED TO WELDED AFTHET MESH IS
INSTALL) weld as per dwg D4273 using DT9610A

visual inspect before welding mesh

2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on
basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear
fasteners holes on the ends (D4279-5/-9)

3- weld hinge (3) and Mounting brackets as per dwg D3913

take lid to locate hinge and bracket

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00

110

QC

Quality Control

Memo

0.00

IX of 1205.14
BB
1 0
12.05.14

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Item ID: D4273-042

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Basket Base Assembly, RH

Stop ***NS2***

Start Date: 5/4/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

①

12.05.14

125

Pressure Wash per QSI005 4.3

0.00

125

HandFinish

Memo

0.00

Hand Finishing

1

Φ

12.05.14

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Page 3

Item ID: D4273-042 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Base Assembly, RH
Start Date: 5/4/2012 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 5/24/2012 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty.	Reject Qty.	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel Memo 1- Plug holes and mask only interior of hinge (3) prior to powder coat 1ST COAT: <u>3:30</u> START TIME: <u>4:00</u> OVEN TEMPERATURE: <u>400°F</u> FINISH TIME: <u>4:00</u> ***** 2nd coat if necessary ***** 2ND COAT: START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____	0.00 0.00				<u>1X</u>	<u>0</u>		<u>MA</u> <u>12/05/14</u>
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<u>1</u>	<u>0</u>		<u>BLD-0515</u>

W121134

Work Order ID 83956

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Page 4

Item ID: D4273-042

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Basket Base Assembly, RH

Start Date: 5/4/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: D4272-012***150***

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

ML 12/05/15
ME 12-05-15

Picklist Print

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Page 1

Work Order ID: 83956

Parent Item: D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.16 new issue DD verf:EC
DWG REV.C DD verf:EC IPP Rev:C 11.03.03 AS PER DWG REV.D DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
* M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			100	sf	1,037.7169	26.195	26.195			

Location	Loc Qty	Loc Code
MAT	80.8585	
121347	80.8585	
WA	254.0001156	
119180	0.0001156	
121471	254	
WA035	702.8582641	
117197	102.9036	
117896	29.49258	
118153	76.8473	
118955	82.17	
119180	53.6958107	
119729	28.1132686	
120153	2.97557478	
120917	120.52013	
121082	14.14	
121521	192	

D3913-1
Rib

Manufactured No

100 Each 5.0000

Location	Loc Qty	Loc Code
WA	1	
74145	0	
80790	1	
WA006	4	
81195	2	
81437	2	

26.195

SAD 12-05-07

①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 83956

Parent Item: D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D3913-3
Rib

Manufactured No

100 Each 7.0000

1

SAD 12-05-07

Location	Loc Qty	Loc Code
WA	3	
69160	0	
74144	0	
81443	3	
WA006	4	
69160	1	
82921	3	

(1)

D3913-9

Hinge Rib

Manufactured No

100 Each 11.0000

1

SAD 12-05-07

Location	Loc Qty	Loc Code
WA	4	
81200	4	
WA006	7	
70138	1	
81199	4	
83227	2	

(1)

D3916-5

Light Rib

Manufactured No

100 Each 6.0000

3

SAD 12-05-07

Location	Loc Qty	Loc Code
WA	4	
77142	4	
WA006	2	
81189	2	

3

D4017-7

Rib

Manufactured No

100 Each 6.0000

1

SAD 12-05-07

Location	Loc Qty	Loc Code
WA	5	
78327	5	
WA005	1	
69730	1	

(1)

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Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 83956

Parent Item: D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D4277-3 Manufactured No 100 Each 0.0000

Rib

D4277-5 Manufactured No 100 Each 0.0000

Rib

D4277-9 Manufactured No 100 Each 0.0000

Rib

D4277-19 Manufactured No 100 Each 0.0000

Rib

D4278-041 Manufactured No 100 Each 1.0000

Upper Rib Assembly-Hoop

Location

Loc Qty

Loc Code

WA 1

80603 1

D4278-045 Manufactured No 100 Each 0.0000

Rib Assembly, Fwd Cham

D4278-047 Manufactured No 100 Each 2.0000

Upper Rib Assembly-Straight

Location

Loc Qty

Loc Code

WA 2

80600 2

D4306-1 Manufactured No -- Each 3.0000

Rib

Location

Loc Code

WA

WA006

D4306-044 Manufactured No 0.0000

Rib Assembly, RH

1 B80748 → ① Pl 12-05-09

2 B84124 → ② Pl 12-05-09

1 B80749 → ① Pl 12-05-09

1 B80747 → ① Pl 12-05-09

1 1 Pl 12-05-09

B 77603 → ①

2 B84125 → ② Pl 12-05-09

1 B80751 → ① Pl 12-05-09

1 B 840 12-05-07

①

1 B 72325 → ① Pl 12-05-09

82627
82629/84124
80749/82624
80747/82634
77603

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 4

Work Order ID: 83956

Parent Item: D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D4306-045
Rib Assembly

Manufactured No

100 Each 4.0000

1 SAD 12-05-07

Location

Loc Qty

Loc Code

WA006

4

72323

4

D2581
Mounting Bracket

Manufactured No

100 Each 88.0000

2 SAD 12-05-07

Location

Loc Qty

Loc Code

WA

5

82506

5

WA005

83

70766

2

81253

1

82017

40

82897

40

D3913-15
Wide Handle Plate

Manufactured No

100 Each 19.0000

1 SAD 12-05-07

Location

Loc Qty

Loc Code

WA

7

81440

6

82510

1

WA005

12

82919

12

D4016-1
Hinge Half, Base

Manufactured No

100 Each 20.0000

3 SAD 12-05-07

Location

Loc Qty

Loc Code

WA

20

66418

0

82709

12

82967

8

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Work Order ID: 83956

Parent Item: D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

~~D4021-1~~ Manufactured No
Handle Plate

100 Each 30.0000

3

SAD 12-05-07

Location

Loc Qty

Loc Code

WA
69518
74316
74946
81181
82509
WA005
82973

14
0
0
0
4
10
16
16

3

~~D4279-3~~ Manufactured No
Mesh, Chamfer

100 Each 0.0000

~~D4279-5~~ Manufactured No
End Mesh, Basket

100 Each 2.0000

1

1

PL12-05-10

Location

Loc Qty

Loc Code

WA035
73270

2
2

①

~~D4279-7~~ Manufactured No
End Mesh, Basket

100 Each 0.0000

~~D4279-9~~ Manufactured No
End Mesh, Basket

100 Each 3.0000

1

PL12-05-10

Location

Loc Qty

Loc Code

WA035
73265

3
3

~~D4279-11~~ Manufactured No
Mesh, Base

100 Each 0.0000

1

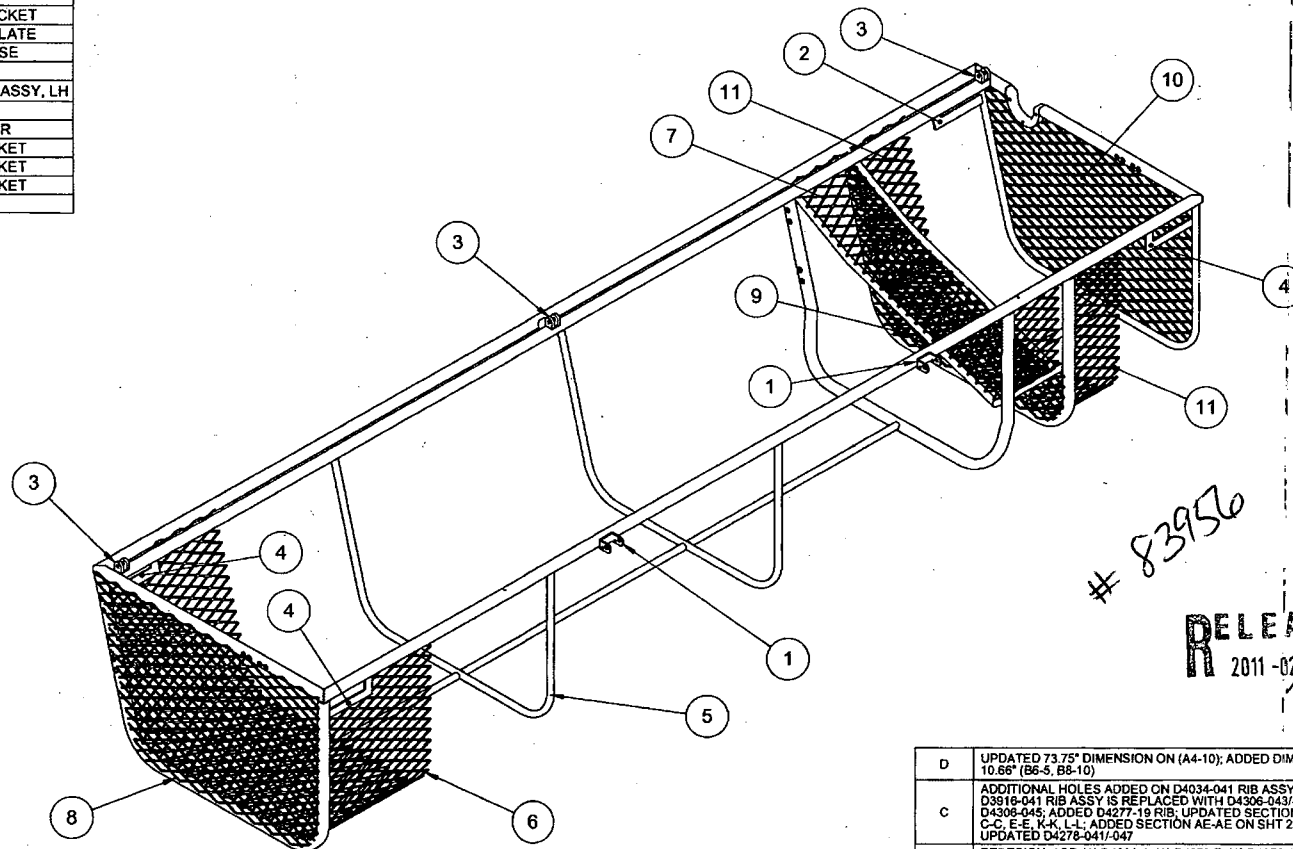
PL12-05-10

Monday, April 30, 2012 11:19:16 AM

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ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D4273-041	BASKET BASE ASSY, LH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-141	BASKET FRAME ASSY, LH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	2	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET
11	1	D4279-11	MESH - BASE



D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 45 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

83956

RELEASED
2011-02-24

D	UPDATED 73.75" DIMENSION ON (A4-10); ADDED DIM 10.66" (B6-5, B8-10)	SC	11.02.09
C	ADDITIONAL HOLES ADDED ON D4034-041 RIB ASSY; D3918-041 RIB ASSY IS REPLACED WITH D4306-043-044 & D4308-048; ADDED D4277-19 RIB; UPDATED SECTION B-B, C-C, E-E, V-V, L-L; ADDED SECTION AE-AE ON SHT 2; UPDATED D4278-041/-047	SC	10.12.23
B	REDESIGN: ADD (1) D4021-1, (1) D4279-7, (1) D4279-11 (D6-1, D6-6); RMV D4277-17, D4278-043 (SHT 4.9); ADD (1) D3918-1, (2) D4277-5, (1) D4277-9, (1) D4306-1 (D6-4, D6-9), RMV (1) D4277-3 (D6-4, D6-9); 24.25 WAS 20.25 (A5-5, A5-10)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4273	SHEET 1 OF 10
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
DATE	11.02.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR DISCLOSED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Dart Aerospace Ltd

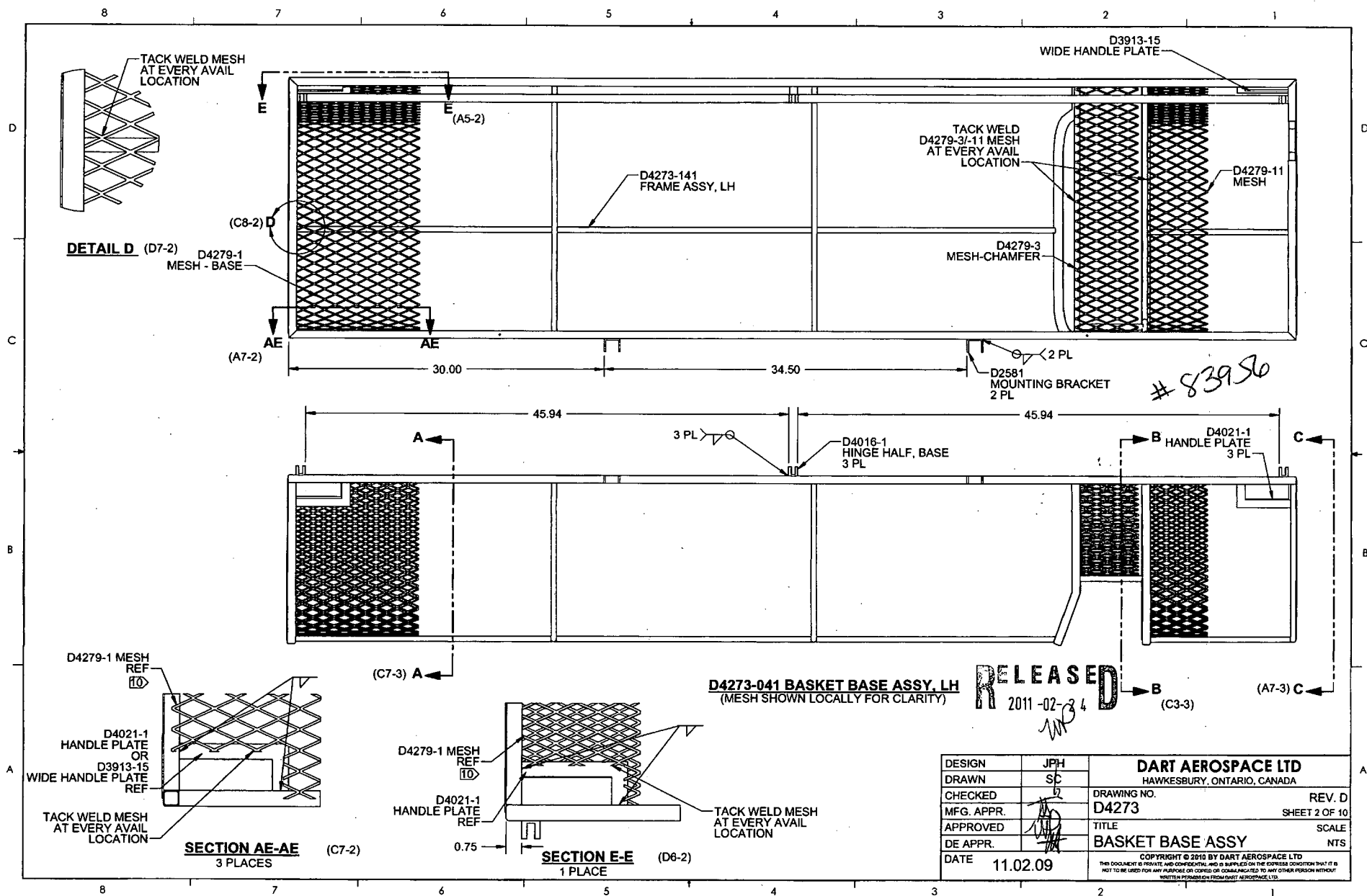
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



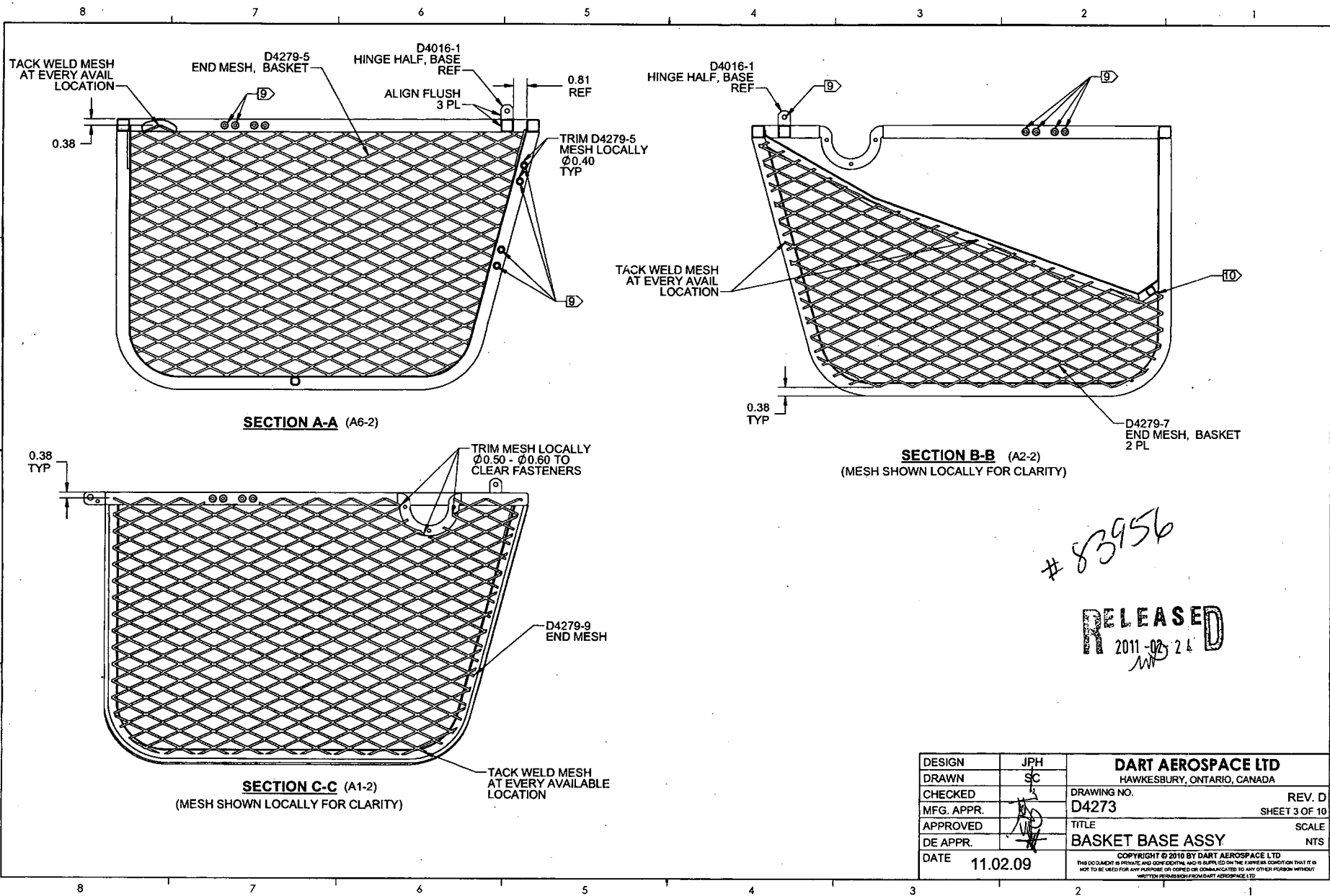
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



83956

RELEASED
2011-02-24

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	4	DRAWING NO.	REV. D
MFG. APPR.	4	D4273	SHEET 3 OF 10
APPROVED	4	TITLE	SCALE
DE APPR.	4	BASKET BASE ASSY	NTS
DATE	11.02.09	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

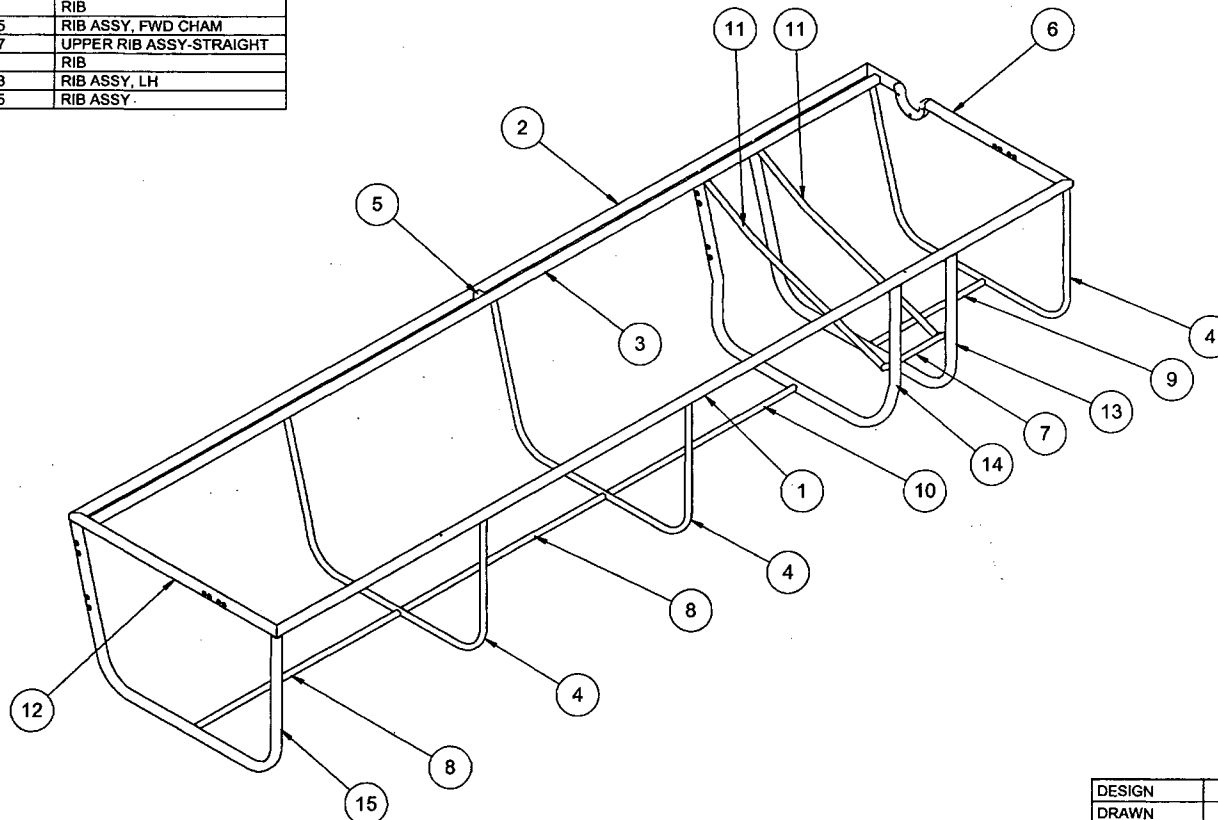
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -141	PART NUMBER	DESCRIPTION
	X	D4273-141	BASKET FRAME ASSY, LH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	3	D3916-5	LIGHT RIB
5	1	D4017-7	RIB
6	1	D4034-041	AFT UPPER RIB ASSY
7	1	D4277-3	RIB
8	2	D4277-5	RIB
9	1	D4277-9	RIB
10	1	D4277-19	RIB
11	2	D4278-045	RIB ASSY, FWD CHAM
12	1	D4278-047	UPPER RIB ASSY-STRAIGHT
13	1	D4306-1	RIB
14	1	D4306-043	RIB ASSY, LH
15	1	D4306-045	RIB ASSY



D4273-141 FRAME ASSY, LH

83956

RELEASED
2011-02-21
MD

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4273	SHEET 4 OF 10
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
DATE	11.02.09	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

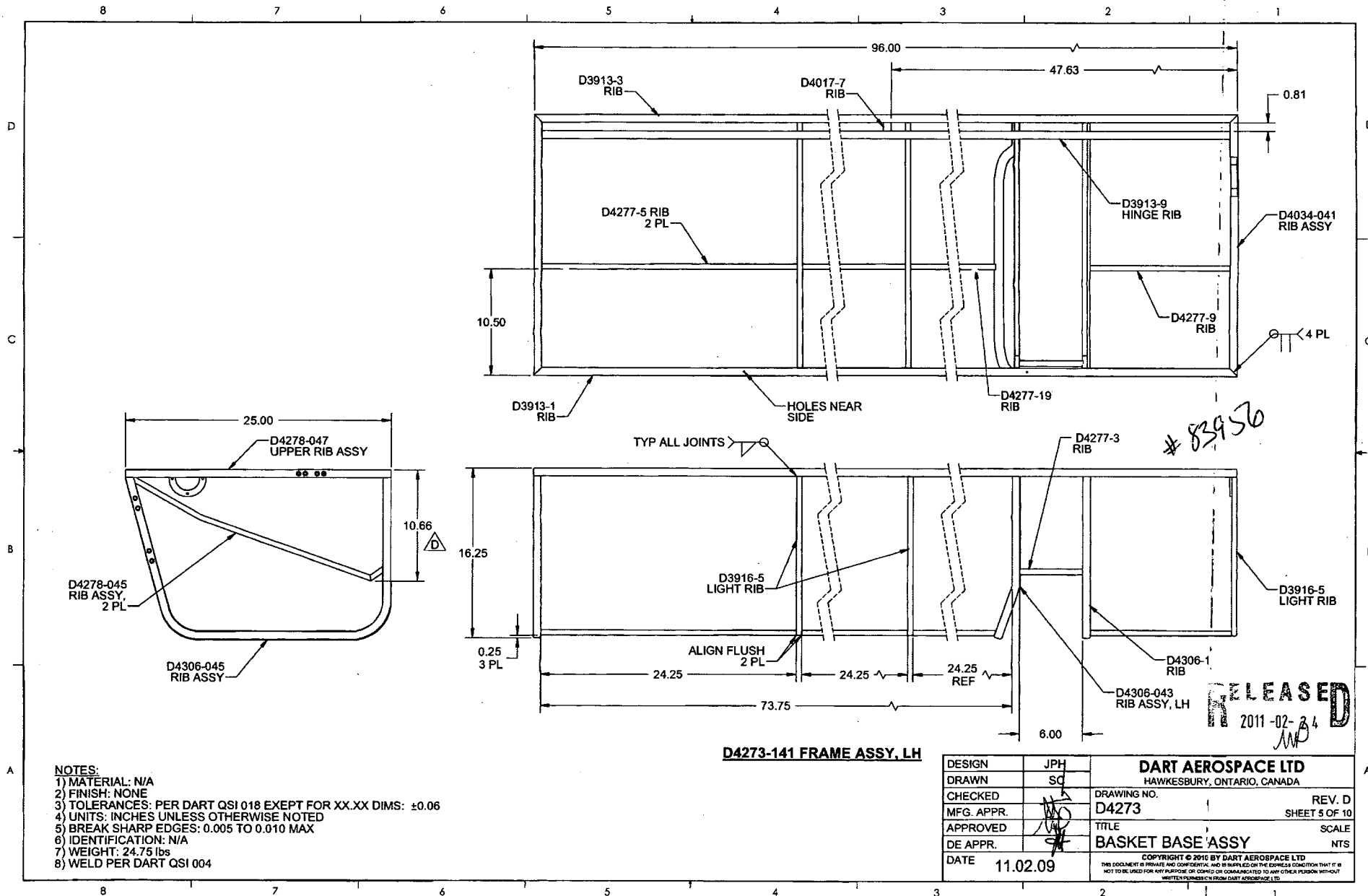
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

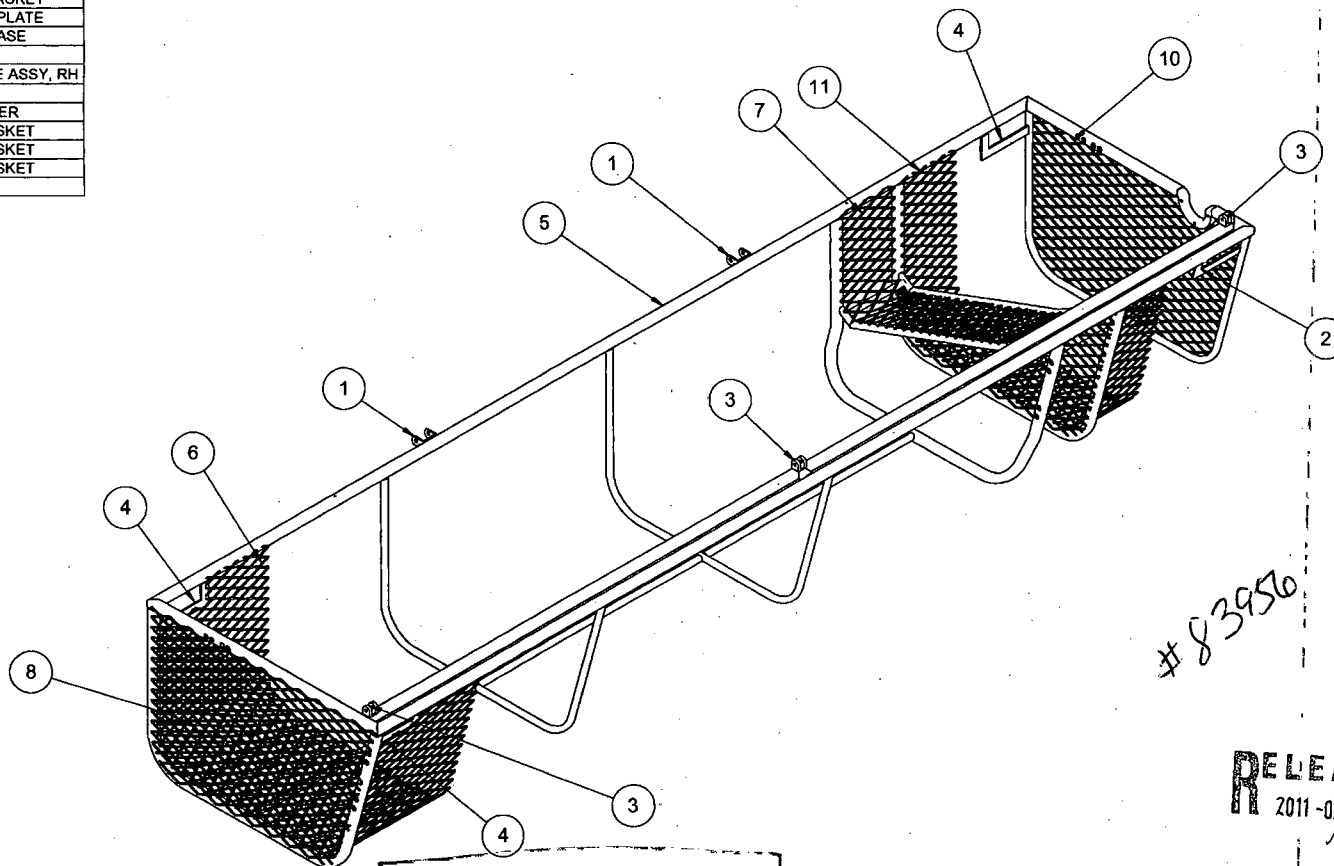
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NOTE: Date & initial all entries

ITEM	QTY	PART NUMBER	DESCRIPTION
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1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-142	BASKET FRAME ASSY, RH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	2	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET
11	1	D4279-11	MESH - BASE



D4273-042 BASKET BASE ASSY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 45 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ND	DRAWING NO.	REV. D
MFG. APPR.	ND	D4273	SHEET 6 OF 10
APPROVED	ND	TITLE	SCALE
DE APPR.	ND	BASKET BASE ASSY	NTS
DATE	11.02.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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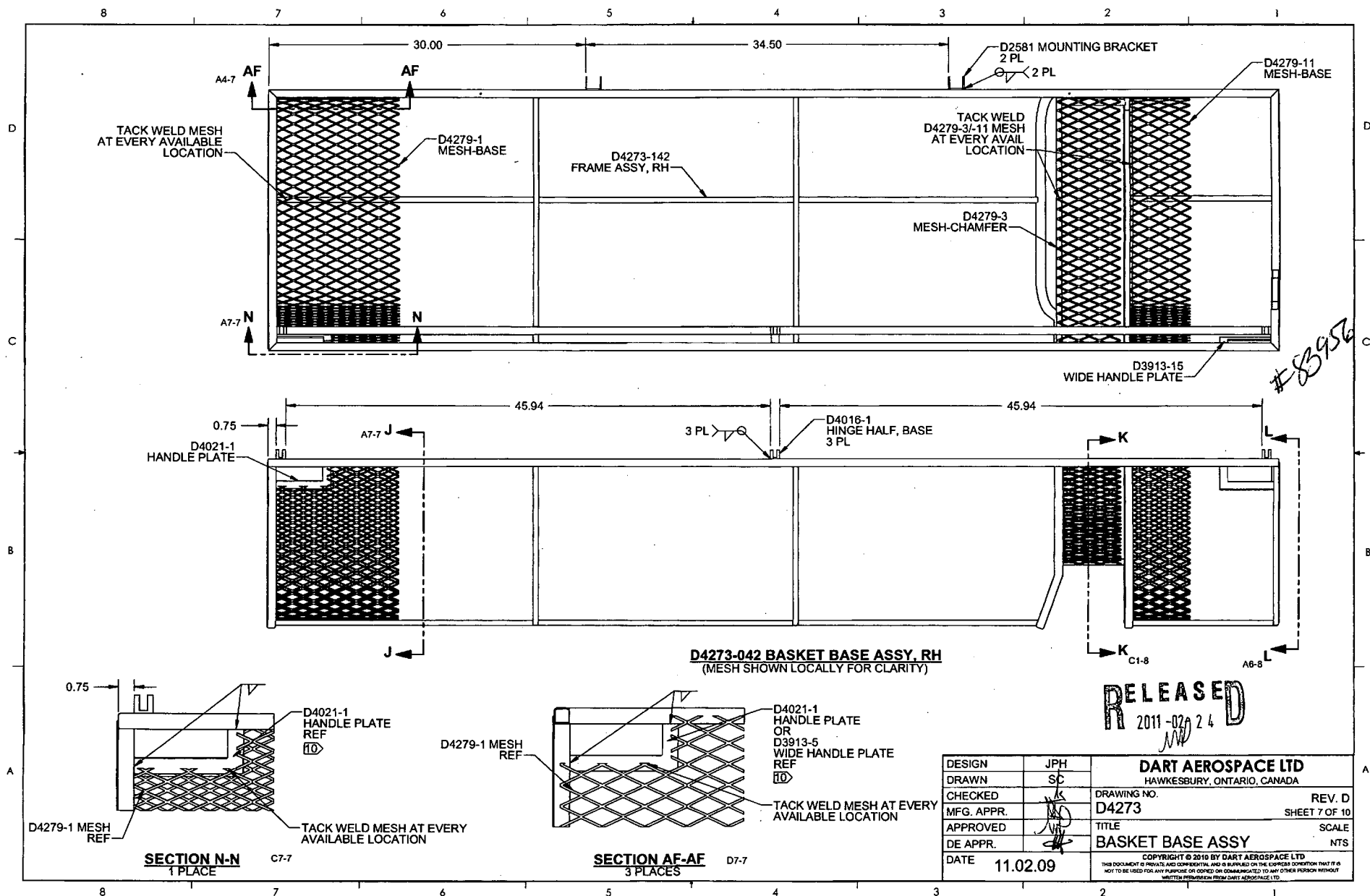
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



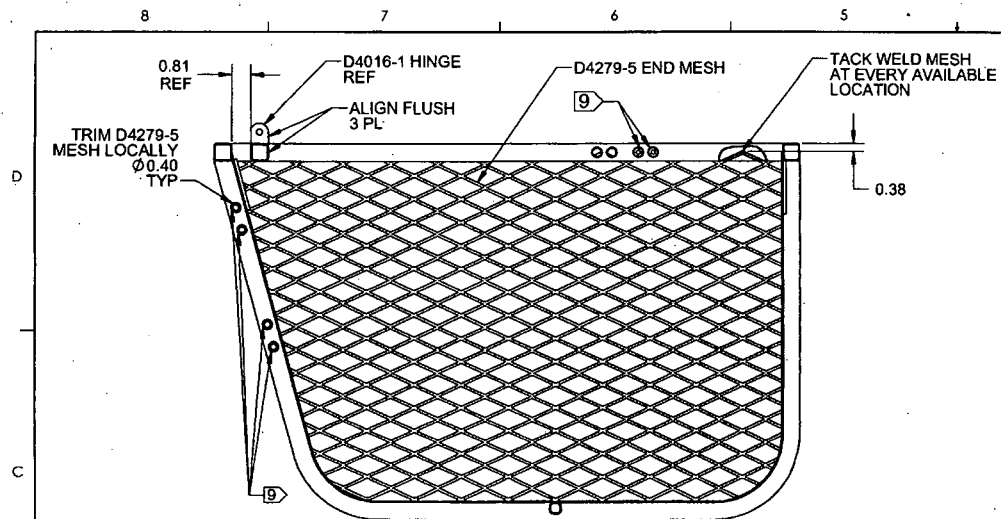
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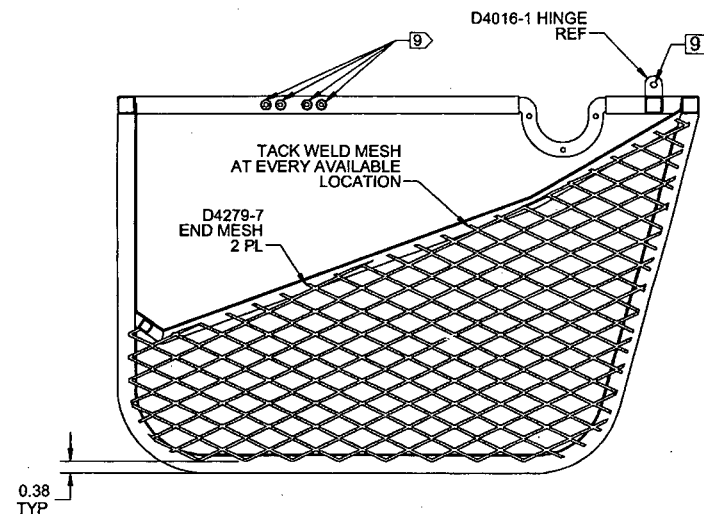
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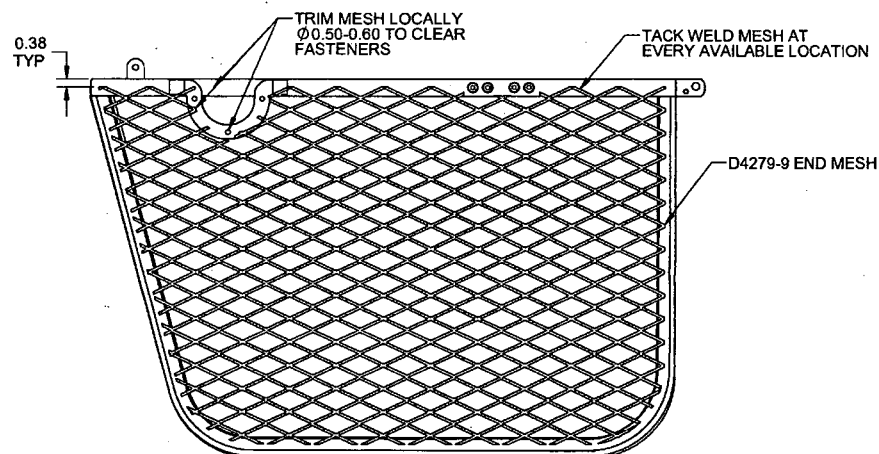
NOTE: Date & initial all entries



SECTION J-J C6-7







SECTION K-K B2-7
(MESH SHOWN LOCALLY FOR CLARITY)



SECTION L-L B1-7
(MESH SHOWN LOCALLY FOR CLARITY)

83956

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DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4273	SHEET 8 OF 10
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
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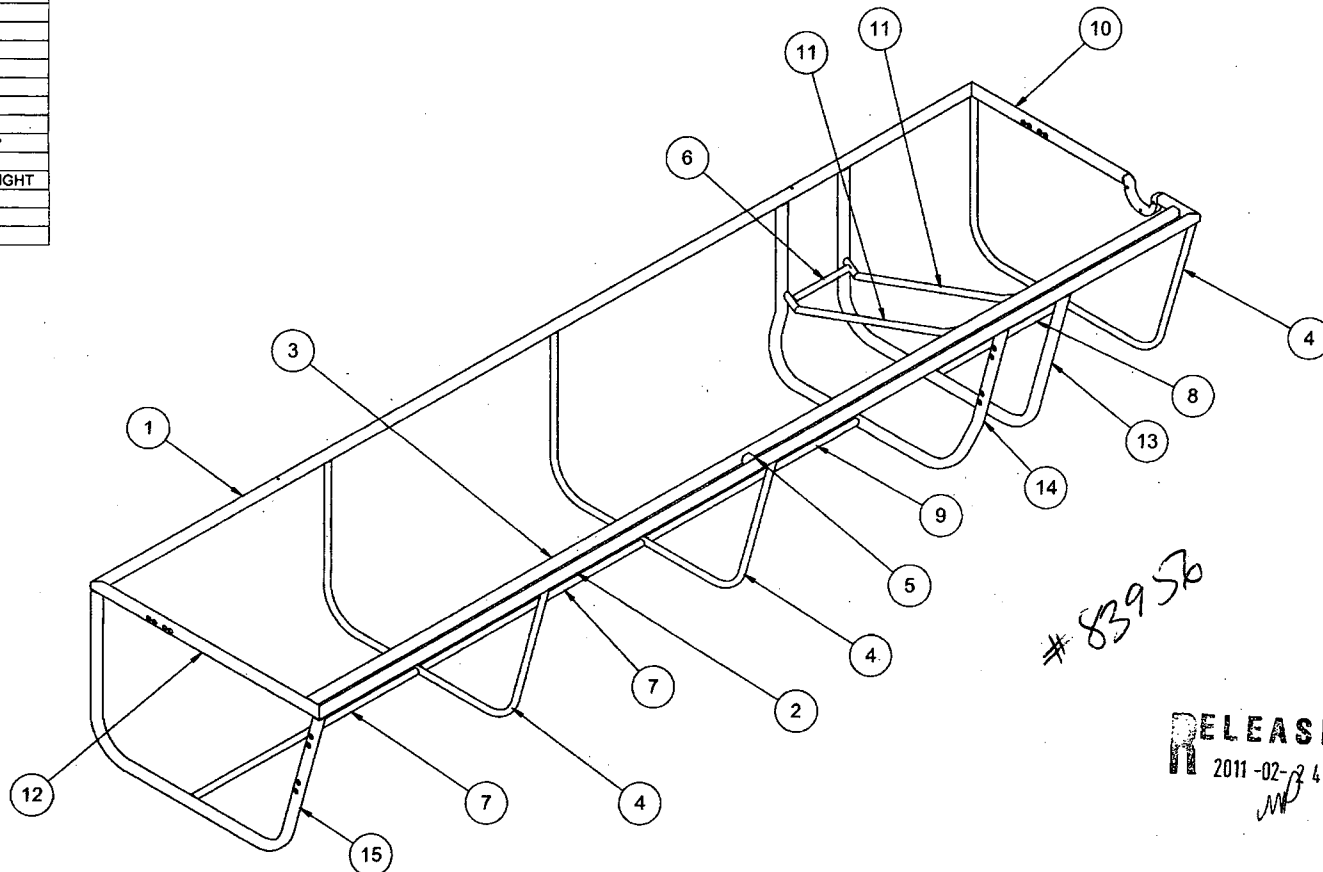
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D4273-142	BASKET FRAME ASSY, RH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	3	D3916-5	LIGHT RIB
5	1	D4017-7	RIB
6	1	D4277-3	RIB
7	2	D4277-5	RIB
8	1	D4277-9	RIB
9	1	D4277-19	RIB
10	1	D4278-041	UPPER RIB ASSY-HOOP
11	2	D4278-045	RIB ASSY, FWD CHAM
12	1	D4278-047	UPPER RIB ASSY-STRAIGHT
13	1	D4306-1	RIB
14	1	D4306-044	RIB ASSY, RH
15	1	D4306-045	RIB ASSY



D4273-142 BASKET FRAME ASSY, RH

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MFG. APPR.	MS	D4273	SHEET 9 OF 10
APPROVED	ΔM	TITLE	SCALE
DE APPR.	W	BASKET BASE ASSY	NTS
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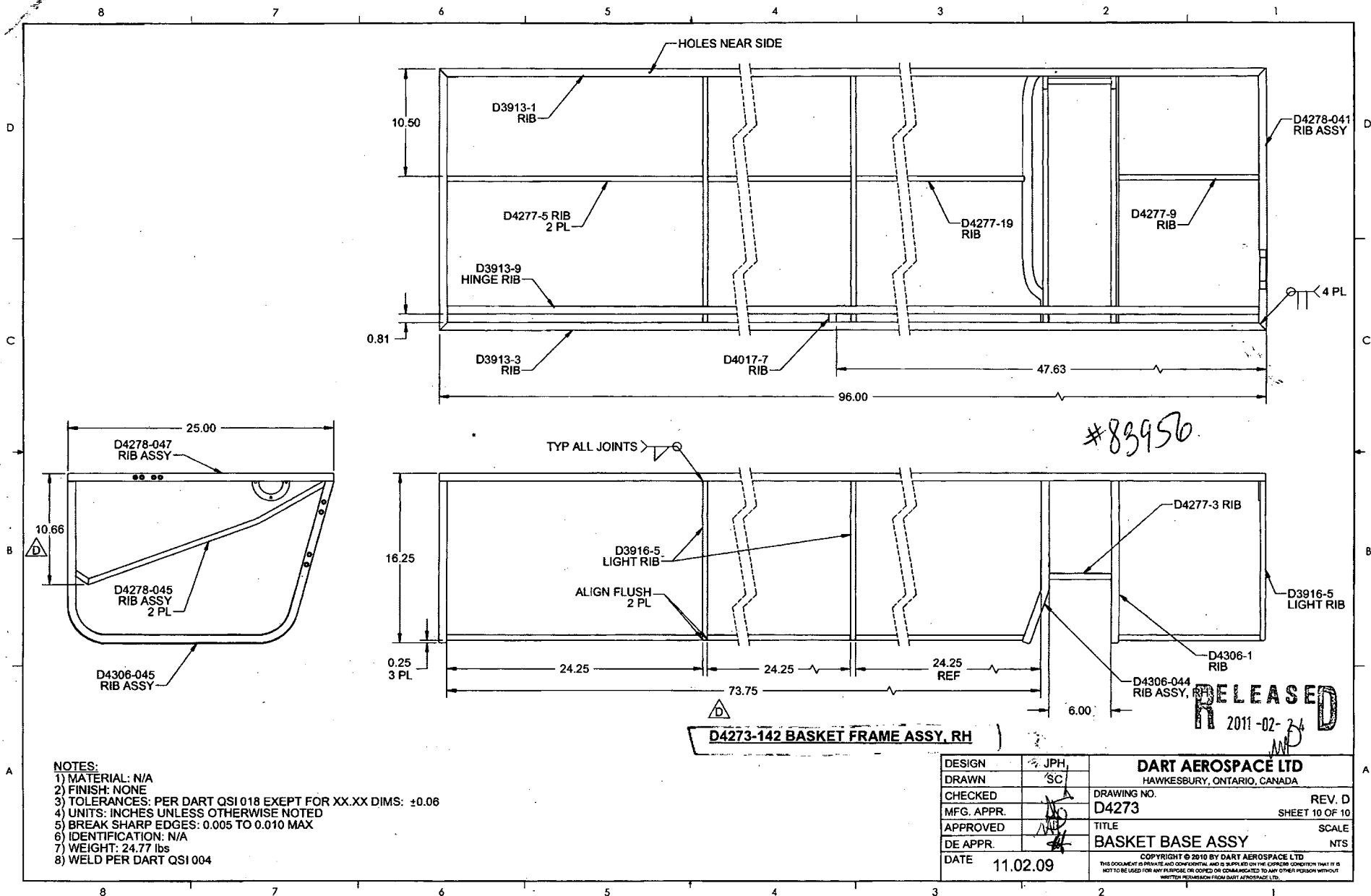
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